

EZ-600-NMH Connector Installation Procedure for Flex-RAD-600

1. Flush cut the cable squarely.



2. Slide the heat shrink and ferrule over the cable. Use a knife or razor to cut a 0.250" long ring from the end of the cable. Make sure that the cut is square.



3. Lightly score the circumference of the cable, 0.20" back from the end of the core. Make one longitudinal cut. Pry up a piece of the jacket and gently peel the ring of jacket off the core.



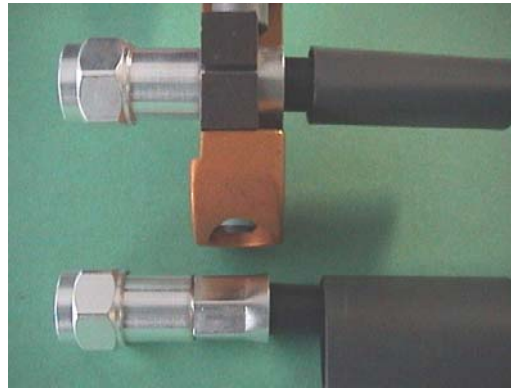
4. Debur the center conductor using the DBT-01 deburring tool.



5. Slide the connector over the end of the core and push it up to the end of the jacket. Rotate the connector back and forth in a clockwise-counter clockwise motion in reference to the axis of the cable until the back end of the connector works its way under the end of the jacket. Now push the connector onto the cable with some back and forth motion until it stops.



6. Position the heavy duty HX-4 crimp tool with the appropriate dies (.610" hex) directly behind and adjacent to the connector body, and crimp the connector. The crimp tool automatically releases when the crimp is complete.



7. Position the heat shrink boot as far forward on the connector body as possible, without interfering with the coupling nut and use a heat gun to form a weather tight seal.

